

---

---

21

(EMS : Electronics Manufacturing Service)가

21

EMS

. EMS

1960

1960

EMS  
Manufacturing)

(OEM: Original Equipment  
(ODM: Original Design Manufacturing) )

EMS

OEM

ODM

, EMS

가

EMS

90

EMS

EMS

가

. EMS

500

, 2015  
25%

가 7.5%

. 2001

EMS

10%

EMS

가

. EMS



가

가  
가

가  
가

EMS

EMS

EMS

EMS

EMS

EMS

EMS

EMS

PJ

EMS

EMS

가

21

, EMS

EMS

가